



	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>				QTR. No.: FWB-03
					Rev. No.: 0
<i>Manufacturer name/address/ Web page:</i>	Flanschenwerk Bebitz GmbH D-06420 Könnern OT Bebitz www.bebitz.de / e-mail: flanges@bebitz.de				
<i>Reference standard</i>	NORSOK M-650 Edition 4 – Qualification of manufacturers of special materials				
<i>Material designation and MDS No.:</i>	F 51 / F60 – ASTM A182; NORSOK MDS D44 Rev. 6				
<i>Manufacturing summary doc. No.:</i>	2024-NORSOK Manufacturing summary for material F 51 ASTM A182 in accordance to NORSOK MDS D44 Rev. 6				Rev. No.: 0
<i>Products and manufacturing process(es):</i>	hammer forged or ring rolled flanges and forgings				
<i>Mandatory conditions and sub-contractors:</i>	Micrographic examination is done by Zentrallabor Leipzig GmbH				
<i>Other information:</i>					
<i>Qualification expires:</i>	05/2029 				
<b>Tested and Qualified Thickness and Weight</b>					
<i>Products and manufacturing process(es):</i>	<i>Test record No.</i>	<i>Tested thickness (mm)</i>	<i>Qualified thickness (mm)</i>	<i>Test piece weight (kg)</i>	<i>Qualified weight (kg)</i>
forged flanges		41.0	45.0	34.5	69.0
rolled flanges		59.0	75.0	131.0	262.0
<b>Qualification/Acceptance signatures</b>					
<b>Manufacturer:</b>	<i>Prepared by/Date:</i> R. Sparing / 27-May-2024	<i>Checked by/Date:</i> 31.05.2024 R. Sparing / 			
<p style="text-align: center;"> <i>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</i>  <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i> </p>					
<b>Qualified/Accepted by</b> (company name/address):			<i>Signature/Date:</i>		
 Systems GmbH & Co. KG Notifizierte Stelle/Notified Body 0045 22525 Hamburg, Germany EN: 10204-3.2 / AD2000 Sachverständiger/Abnahmebeauftragter Expert/Inspection Representative TÜV-Az./file			31.05.2024  <b>G. Handke</b>		